

13651

FORD ESCAPE / MAZDA TRIBUTE / MERCURY MARINER

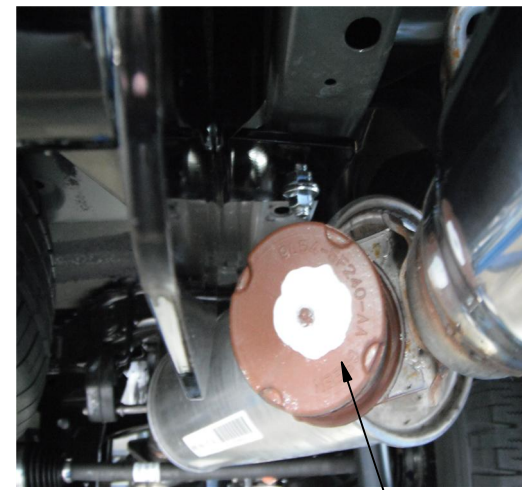
10/26/2020

(VEHICLES WITH O.E.M. HITCHES)

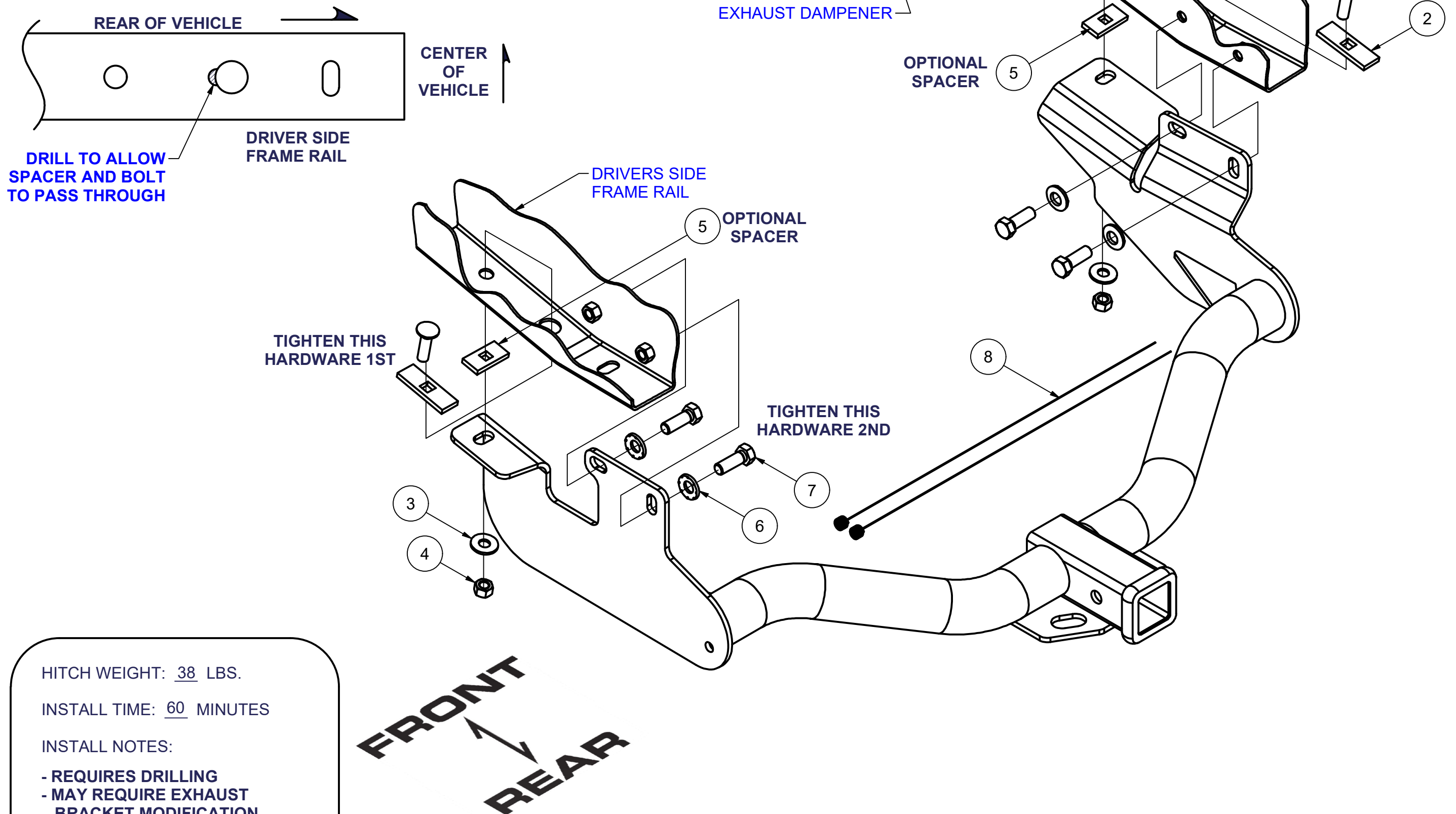
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	10-10272	BOLT,CAR,1/2-13 UNC,1-3/4,GRD8,YZ
2	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
3	2	30-00149	WASHER,S-CON,1/2,YZ
4	2	20-00171	NUT,HEX,1/2-13 UNC,GRD8,YZ
5	2	CM-SP7	.250 x 1.00 x 2.00" SQUARE HOLE SPACER
6	4	30-00164	WASHER,S-CON,9/16,YZ
7	4	10-10404	HHCS,M14x2,40,CL10.9,YZ
8	2	1_2 FISHWIRE	1/2" FISHWIRE



EXHAUST DAMPENER



HITCH WEIGHT: 38 LBS.

INSTALL TIME: 60 MINUTES

INSTALL NOTES:

- REQUIRES DRILLING
- MAY REQUIRE EXHAUST BRACKET MODIFICATION

INSTALLATION STEPS

NOTES:

- If vehicle is equipped with an exhaust vibration dampener that interferes with the side plate, bend or pry the dampener away from the side plate as needed.
- 1) Remove four existing bolts from inside frame rails. Relocate existing electrical bracket by removing two screws and rotating the bracket 180°, repositioning connector to face toward the rear of the vehicle as before.
 - 2) Using the fishwire, pull the carriage bolts and spacers through the previously enlarged frame rail holes and into position.
 - 3) Raise hitch into position and install conical tooth washers and hex bolts into existing weldnuts. (Optional spacers can be assembled at this time). 1/2" hardware to be tightened 1st. M14 hardware 2nd.
 - 4) Torque all 1/2" hardware to 110 ft-lbs and all M14 hardware to 126 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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